



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

647.1714
Job Sheet 172762



Part No: 647.1714

Job Qty: 10 ea

Part Name: Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/7/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV E IPP REV:A NEW ISSUE 13-07-18 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/6/18	3/6/18	0.00	0.00	Start Up Waterjet		SE 18/04/18
110	Waterjet	10 pcs	3/6/18	3/6/18	0.00	2.67	Waterjet1		SE 18/04/18
120	QC	10 pcs	3/6/18	3/6/18	0.00	0.00	QC2 Waterjet-1		SE 18/04/18
130	QC	10 pcs	3/6/18	3/6/18	0.00	0.00	QC8-1		38
140	Brake NC	10 pcs	3/7/18	3/7/18	0.12	0.90	Brake NC 1		9-89
150	QC	10 pcs	3/7/18	3/7/18	0.00	0.00	QC5		18-05-22
160	Outsource	10 pcs	3/7/18	3/7/18			ATG001-VC	5	CT 18-5-23
170	Packaging	10 pcs	3/7/18	3/7/18	0.00	0.00	Packaging2		18-05-28
180	QC	10 pcs	3/7/18	3/7/18	0.00	0.00	QC5		38
210	Packaging	10 pcs	3/7/18	3/7/18	0.00	0.00	Packaging3-1		9-89
220	QC21-SA	10 Ea	3/7/18	3/7/18	0.00	0.00	QC21		JUL 05 2018

Part Op 110 - 1-Cut as per Dwg

Descriptions: 140 - TRACE LINE FOR BENDING WITH DT9878 T1/ T2

160 - Issue P/O to ATG : PO59969 Hard Anodize and Prime as Per Dwg 647.1700 Rev. E

210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M7075T6S.160	7075-T6 Sheet .160	10.9600 sf (1.096 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M7075T6S.160	11	5	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plate	0.323Inches	+ 0.006 - 0.001	0.329 0.322	Diameter
2	Plate	0.201Inches	+ 0.005 - 0.001	0.206 0.200	Diameter
3	Plate	0.098Inches	+ 0.004 - 0.001	0.102 0.097	Diameter
4	Plate	7.094Inches	± 0.010	7.104 7.084	

Plex 2/21/18 3:50 PM Dart.Gagnon.Michelle



Container No: S061522



Part: 647.1714

Job No: 172762

Serial No/Batch: S061522

Revision:

Inspector:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 04/16/18



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO039969**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

PO No: PO039969
PO Date: 5/23/18
Due Date: 5/29/18
Purchase Order Revision:
Revision Date:
Ship-To Contact: Tsimiklis, Chrisoula

Attention: Lalande, Marc-Andre

Via: Ground
Pymt Terms: Net 30

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	175736	647.1711	Plate Issue P/O to ATG : _____	Firmed	5/29/18	10 pcs	0 pcs	10 pcs	\$33.51/pcs	\$335.10
2	174100	646.3610	Filler Issue P/O to ATG : _____ 1- Hard Anodize Black and Prime as per Dwg 646.3600	Firmed	5/29/18	12 pcs	0 pcs	12 pcs	\$9.86/pcs	\$118.32
3	172762	647.1714	Plate Issue P/O to ATG : _____ Hard Anodize and Prime as Per Dwg 647.1700 Rev. E	Firmed	5/29/18	10 pcs	0 pcs	10 pcs	\$33.51/pcs	\$335.10
4	173205	D4821-1	Windshield Deflector Issue P/O: _____ Hard Anodize, Color Black and Prime as per Dwg D4821 Rev. B	Firmed	5/29/18	4 pcs	0 pcs	4 pcs	\$53.51/pcs	\$214.04
5	177165	649.5110	Wiper Deflector Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O to ATG : _____ 1- Black Anodize as per Dwg 649.5100 2- PRIME AS PER DWG, SEE NOTE #2 Certification of Conformity is required ** need back ASAP**	Firmed	5/29/18	10 pcs	0 pcs	10 pcs	\$11.81/pcs	\$118.10
Grand Total:										\$1,120.66

Order Notes



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T1
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915465

Date: 27-Jun-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
10 ea	Part: 647.1714 Plate Hard Black Anodize per MIL-A-8625F, Type III, Class 2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 23141	Rev: E	
		PO: P0039969	Line: 3
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>27/06/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: <u>[Signature]</u> 18.06.28 A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			

LAS
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9-89